



TM50 SE SG

TABLE HEAT TRANSFER COEFFICIENT

| GENERAL BASICS FOR CALCULATION |
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| Calculation Ucw Element Size 1.000 mm x 2.500 mm |
| Basics for Calculation: |
| DIN EN ISO 10077-1, DIN EN ISO 10077-2, DIN EN 13947 DIN 4108, DIN EN 673 |
| Basis of calculation is standard frame widths. |
| If the proportion of the glass surface increases in relation to the frame surface, the Ucw-value improves. |
| The assignment of the types of wood to the thermal conductivities (TC) is made according to DIN EN ISO 10077-2 [2012-06]. The used thickness affects the Uf-value. |
| Formula for Calculation: |
| $\frac{\Sigma (A_g \times U_g) + \Sigma (A_f \times U_f) + \Sigma (l_g \times Y_g) + \Sigma (A_p \times U_p)}{\Sigma (A_g + A_f + A_p)}$ |

| DEFINITIONS VARIABLES | |
|--|----------------|
| Glass Surface | A _g |
| Frame Surface | A _f |
| Panel Surface | A _p |
| Length Edge Seal | L _g |
| Heat Transfer Coefficient of Glass | U _g |
| Heat Transfer Coefficient of Frame | U _f |
| Heat Transfer Coefficient of Panel | U _p |
| Heat Transfer Coefficient of Edge Seal | Ψ _g |

| BASICS FOR CALCULATION U-VALUES | |
|--|------------|
| Plastic Edge Seal Double Insulated Glazing | 0,040 W/mK |
| Plastic Edge Seal Triple Insulated Glazing | 0,035 W/mK |
| Heat Insulation Panel | 0,035 W/mK |

| TYPE OF WOOD CLASS | THICKNESS | UF W/(M²K) | UG 1,1/ DOUBLE, ISO | UG 1,0/ DOUBLE, ISO | UG 0,7/ TRIPLE, ISO | UG 0,6/ TRIPLE, ISO | UG 0,5/ TRIPLE, ISO |
|-----------------------------|-----------|------------|---------------------|---------------------|---------------------|---------------------|---------------------|
| 1 - TC=0,110 W/(m²K) | 44 | 0,75 | 1,13 | 1,05 | 0,81 | 0,73 | 0,65 |
| Fir, Spruce | 50 | 0,66 | 1,12 | 1,04 | 0,79 | 0,71 | 0,63 |
| Silver Fir | 56 | 0,63 | 1,11 | 1,03 | 0,79 | 0,71 | 0,62 |
| 2 - TC=0,130 W/(m²K) | 44 | 0,75 | 1,13 | 1,05 | 0,81 | 0,73 | 0,65 |
| Pine, Douglas Fir | 50 | 0,66 | 1,12 | 1,04 | 0,79 | 0,71 | 0,63 |
| Larch, Hemlock | 56 | 0,63 | 1,11 | 1,03 | 0,79 | 0,71 | 0,62 |
| 3 - TC=0,160 W/(m²K) | 44 | 0,76 | 1,14 | 1,06 | 0,81 | 0,73 | 0,65 |
| Meranti, Teak | 50 | 0,67 | 1,12 | 1,04 | 0,79 | 0,71 | 0,63 |
| Eucalyptus | 56 | 0,64 | 1,11 | 1,03 | 0,79 | 0,71 | 0,63 |
| 4 - TC=0,180 W/(m²K) | 44 | 0,76 | 1,14 | 1,06 | 0,81 | 0,73 | 0,65 |
| Oak | 50 | 0,67 | 1,12 | 1,04 | 0,79 | 0,71 | 0,63 |
| White Oak | 56 | 0,64 | 1,11 | 1,03 | 0,79 | 0,71 | 0,63 |

The Ucw values change depending on the element's structure and size. Frame widths and choice of edge seal equally influence these values. We gladly calculate concrete Ucw values of the window elements of your project. The current batimet conditions at www.batimet.com are valid. Technical changes are reserved. State of 12/08/2018. You can find current details via: